



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2844-1
Job Sheet 170229



Part No: D2844-1

Job Qty: 18 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP: B 00.11.01 Removed P/O for Powder Coat - in house process EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	18 pcs	1/18/18	1/18/18	0.00	9.94	Brake NC 3		DAS FF
110	QC	18 pcs	1/18/18	1/18/18	0.00	0.00	QC5 DAS		38
120	Powdercoat	18 pcs	1/19/18	1/19/18	0.00	0.68	Powdercoat 4		BR 2-8
130	QC	18 pcs	1/19/18	1/19/18	0.00	0.00	QC3 9-89		1
140	Packaging	18 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3-1		21
150	QC21-SA	18 Ea	1/19/18	1/19/18	0.00	0.00	QC21		21

Part Op 100 - Form per Dwg D2844 using brake and bending Jig DT 8238-B

Descriptions: 120 - START TIME:

2:30

INT: 4005

FINISH

3:00

2:30

17138467

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.500W.035	34	0	0	0

5034343

Part Specifications

Specifications could not be found.

Plex 1/11/18 4:26 PM dart.poulin.mario

000066



S035108



Arm

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Master Unit 000060



Job No

170229

PART NO: D2844-1

Original Serial #: S035108

Revision:

Operation: Start up Operation 01/24/18

Change No:

Job No: 170229